CONTRAFLAM® STRUCTURE 60

Fire-Rated Clear Tempered Safety Glass for Interior Wall and Door Applications

CLASSIFICATION

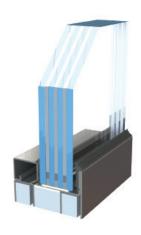
PRODUCT FEATURES











TECHNICAL SPECIFICATIONS

Fire Rating	60 Min. Fire-Resistance-Rated		
Testing / Standard Conformity	UL 263, NFPA 251, ASTM E119, CAN/ULC-S101		
Building Code Marking	W-60		
Impact Safety Rating	CPSC 16CFR, 1201-Cat II; CAN/CGSB-12.1-M; ANSI Z97.1		
Nominal Thickness	1-1/4" (31 mm)		
Thickness Tolerance	+1/8" to -1/16" (+3 mm to -1.5 mm)		
U Value (BTU/hr* sq. ft./°F)	0.70		
STC Rating (dB)	42		
Weight (lbs/sq.ft²; kg/m²)	14 (68.5)		
Visible Light Transmission	≈ 83%		
Groove (in; mm)	Depth: 3/4" (20 mm)	Width: 1-5/8" (41 mm)	

MAXIMUM DIMENSIONS	Window, Transom, Sidelight	Door Non-Temp Rise	Door Temp Rise
Maximum Exposed Height (in; m)*	138-1/2 (3.52)	N/A	N/A
Maximum Exposed Width (in; m)*	138-1/2 (3.52)	N/A	N/A
Maximum Exposed Area (in²; m²)*	7,574 (4.89)	N/A	N/A



CONTRAFLAM® STRUCTURE 120

Fire-Rated Clear Tempered Safety Glass for Interior Wall Application

CLASSIFICATION

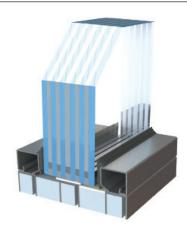
PRODUCT FEATURES











TECHNICAL SPECIFICATIONS

Fire Rating	120 Min. Fire-Resistance-Rated		
Testing / Standard Conformity	UL 263, NFPA 251, ASTM E119, CAN/ULC-S101		
Building Code Marking	W-120		
Impact Safety Rating	CPSC 16CFR, 1201-Cat II; CAN/CGSB-12.1-M; ANSI Z97.1		
Nominal Thickness	2-1/16" (52 mm)		
Thickness Tolerance	+1/8" to -1/16" (+3 mm to -1.5 mm)		
U Value (BTU/hr* sq. ft./°F)	0.62		
STC Rating (dB)	46		
Weight (lbs/sq.ft²; kg/m²)	22.5 (110)		
Visible Light Transmission	≈ 80%		
Groove (in; mm)	Depth: 3/4" (20 mm)	Width: 2-5/16" (59 mm)	

MAXIMUM DIMENSIONS	Window, Transom, Sidelight	Door Non-Temp Rise	Door Temp Rise
Maximum Exposed Height (in; m)*	126 (3.20)	N/A	N/A
Maximum Exposed Width (in; m)*	126 (3.20)	N/A	N/A
Maximum Exposed Area (in²; m²)*	4,536 (2.93)	N/A	N/A



CONTRAFLAM® STRUCTURE 60 IGU

Fire-Rated Clear Tempered Safety Glass for Exterior Wall and Door Applications

CLASSIFICATION

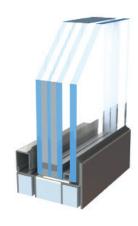
PRODUCT FEATURES











TECHNICAL SPECIFICATIONS

Fire Rating	60 Min. Fire-Resistance-Rated		
Testing / Standard Conformity	UL 263, NFPA 251, ASTM E119, CAN/ULC-S101		
Building Code Marking	W-60		
Impact Safety Rating	CPSC 16CFR, 1201-Cat II; CAN/CGSB-12.1-M; ANSI Z97.1		
Nominal Thickness	2" (51 mm)		
Thickness Tolerance	+1/8" to -1/16" (+3 mm to -1.5 mm)		
U Value (BTU/hr* sq. ft./°F)	0.70		
STC Rating (dB)	42		
Weight (lbs/sq.ft²; kg/m²)	16 (78)		
Visible Light Transmission	≈ 85%		
Groove (in; mm)	Depth: 3/4" (20 mm)	Width: 2-3/8" (60 mm)	

MAXIMUM DIMENSIONS	Window, Transom, Sidelight	Door Non-Temp Rise	Door Temp Rise
Maximum Exposed Height (in; m)*	138-1/2 (3.52)	N/A	N/A
Maximum Exposed Width (in; m)*	138-1/2 (3.52)	N/A	N/A
Maximum Exposed Area (in²; m²)*	7,574 (4.89)	N/A	N/A





Fire-Rated Clear Tempered Safety Glass for Exterior Wall Application

CLASSIFICATION

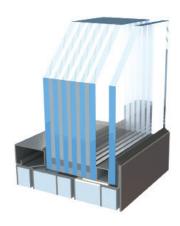
PRODUCT FEATURES











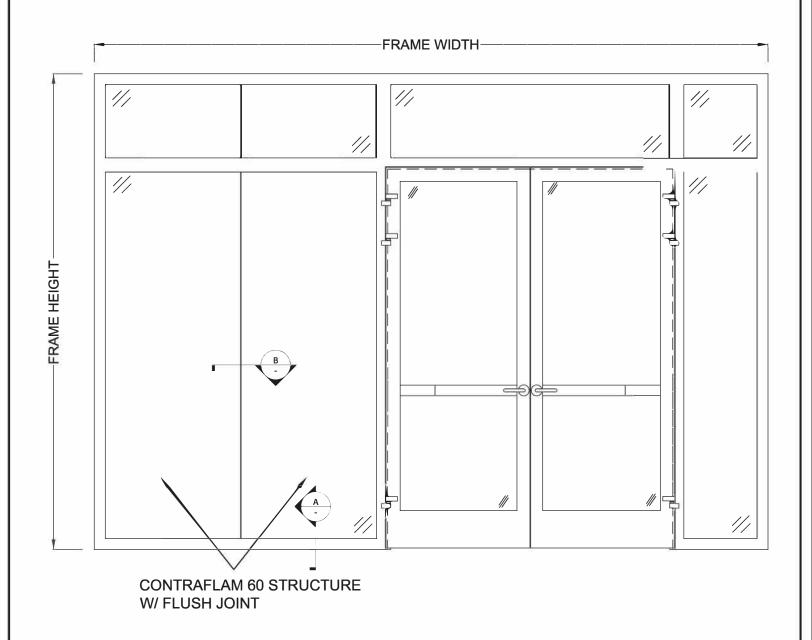
TECHNICAL SPECIFICATIONS

Fire Rating	120 Min. Fire-Resistance-Rated		
Testing / Standard Conformity	UL 263, NFPA 251, ASTM E119, CAN/ULC-S101		
Building Code Marking	W-120		
Impact Safety Rating	CPSC 16CFR, 1201-Cat II; CAN/CGSB-12.1-M; ANSI Z97.1		
Nominal Thickness	2-13/16" (71 mm)		
Thickness Tolerance	+1/8" to -1/16" (+3 mm to -1.5 mm)		
U Value (BTU/hr* sq. ft./°F)	0.62		
STC Rating (dB)	46		
Weight (lbs/sq.ft²; kg/m²)	25 (122.1)		
Visible Light Transmission	≈ 80%		
Groove (in; mm)	Depth: 3/4" (20 mm)	Width: 3-1/16" (78 mm)	

MAXIMUM DIMENSIONS	Window, Transom, Sidelight	Door Non-Temp Rise	Door Temp Rise
Maximum Exposed Height (in; m)*	126 (3.20)	N/A	N/A
Maximum Exposed Width (in; m)*	126 (3.20)	N/A	N/A
Maximum Exposed Area (in²; m²)*	4,536 (2.93)	N/A	N/A

Low iron glass available upon request.



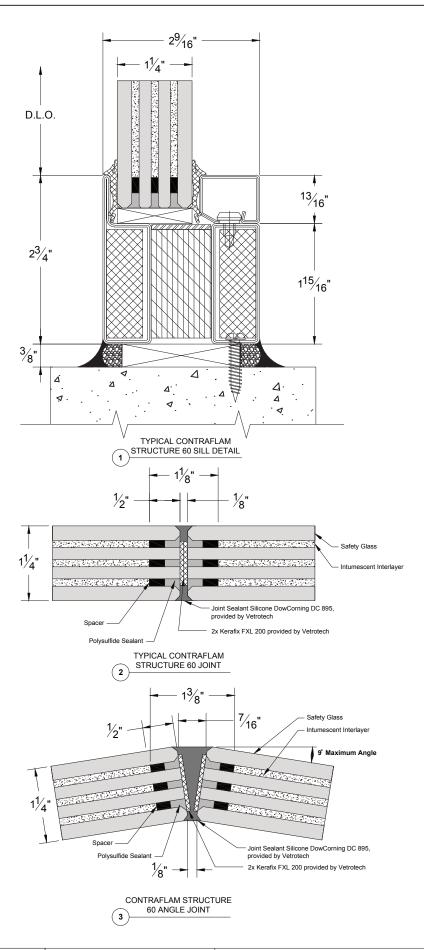




2108 B STREET NW SUITE 110 AUBURN, WA 98001

PHONE: 888.803.9533 FAX: 253.333.5166 www.vetrotechusa.com DESCRIPTION

VDS 60 WALL ASSEMBLY WITH CONTRAFLAM STRUCTURE 60 AND VDS 60 PAIR OF DOORS





ww.vetrotechusa.com

Installation Steps







- Clean the glass edges to be sealed
- Remove excess polysulfide by razor blade / steel wool (grade 00)



- Clean the glass edges to be sealed
- Remove excess polysulfide by razor blade
- Clean glass edge with methylated spirit or ethyl alcohol Do not use: glass cleaning agent, benzene, toluene, isopropanol or other solvents!)



- Apply KERAFIX intumescent tape on vertical glass edge
- Ensure the tape is in center position



- Insert / apply cable straps on edges to be sealed
- Use them for later adjustment of panes



 Place glass panes on setting blocks



 Install further glass panes and adjust/align with cable straps



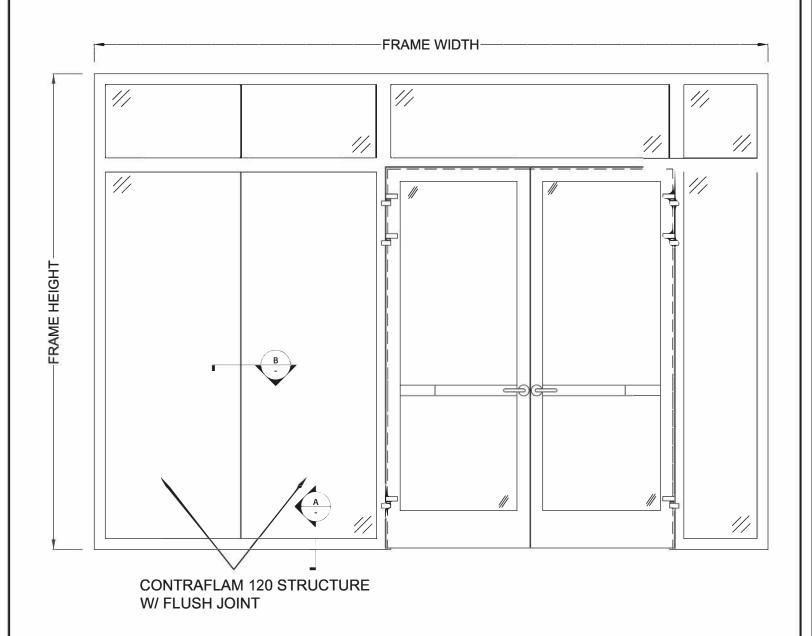


- Inject Silicone into the joint and remove excessive material



- Check linearity and joint width over the entire height
- Adjust where required



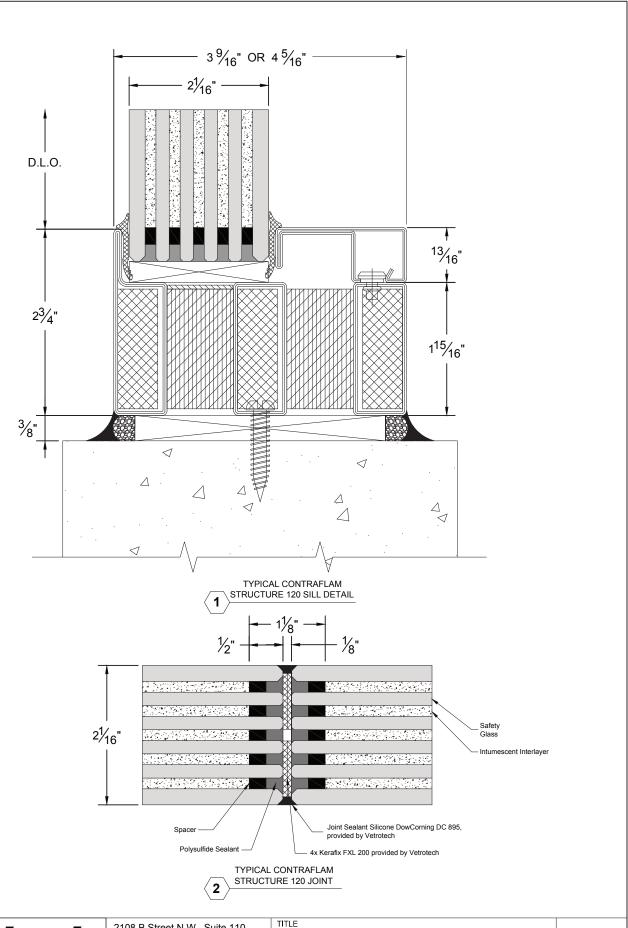




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PHONE: 888.803.9533 FAX: 253.333.5166 www.vetrotechusa.com DESCRIPTION

VDS 60 WALL ASSEMBLY WITH CONTRAFLAM STRUCTURE 60 AND VDS 60 PAIR OF DOORS





2108 B Street N.W., Suite 110 Auburn, WA 98001 USA TEL: 888 - 803 - 9533

FAX: 253 - 333 - 5166 ww.vetrotechusa.com

CONTRAFLAM STRUCTURE 120 DETAILS



Installation Steps







- Clean the glass edges to be sealed
- Remove excess polysulfide by razor blade / steel wool (grade 00)



- Clean the glass edges to be sealed
- Remove excess polysulfide by razor blade
- Clean glass edge with methylated spirit or ethyl alcohol Do not use: glass cleaning agent, benzene, toluene, isopropanol or other solvents!)



Apply 2 pieces of KERAFIX intumescent tape on vertical glass edges

Ensure both pieces of tape are evenly positioned side by side vertically



- Insert / apply cable straps on edges to be sealed
- Use them for later adjustment of panes



 Place glass panes on setting blocks



 Install further glass panes and adjust/align with cable straps





- Inject Silicone into the joint and remove excessive material



- Check linearity and joint width over the entire height
- Adjust where required

