### Symbiosis of Art and Glass

#### **GENERAL INFO**

STADIP ARTE allows the transformation of a multitude of artistic and creative ideas. From the stroke of a paintbrush to photo-realistic images, from Graphic data to colour graduations in all shades – the unrestricted use of glass is made possible. Colour definitions to RAL, Pantone etc. Can be achieved. But also the Blue of the ocean or the subtle yellow of the afternoon sun. Every desirable colour can be achieved.

STADIP ARTE is a laminated safety glass of 2 x 4 mm PLANIDUR DIAMANT, a colour-free, extra-clear Float glass without the normal green hue which allows exceptional colour rendering. Differing techniques allow almost any design or image to be reproduced.

To avoid risk of thermal breakage, the individual sheets are made of 2 x PLANIDUR (heat-strengthened glass) as standard.

Maximum protection from damage, wear and tear and ageing by means of the UV absorbing PVB interlayer. This makes a preferable product over digital printing on glass.

## Pdf-Brochure STADIP ARTE









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#### STADIP ARTE S – individual design

Digital data such as photos, graphics, Logos but also handfinished copies of originals can be used to produce architectonic-artistic unique objects. Individual designs can create atmospheres from conservative to distinct and powerful motives.

The use of transparent colours for partitions, entrances or facades or the use of opaque white backgrounds for images or wall cladding accentuate the exclusivity of your Corporate Identity in its surroundings.

Principle samples for visualisation of the technical possibilities can be ordered. Maximum production size 2000 x 4000 mm

#### STADIP ARTE C - non individual design

A number of designs with particular aesthetics have been selected for STADIP ARTE C in order to offer a neconomic solution for creative glass design. All offered designs are hand-finished and possess not only the optical quality of e.g. Alabaster, but are also different from sheet to sheet just like natural stone. Samples can be ordered.

Maximum production size 1500 x 3000 mm



Principle – Sample STADIP ARTE S 1



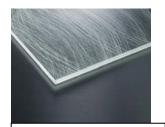
Principle – Sample STADIP ARTE S 2

Extract – STADIP ARTE C Collection



STADIP ARTE C 12 Alabaster white translucent





STADIP ARTE C 10 translucent



#### STADIP ARTE M – non individual design

The particular effects of metallic surfaces in combination with light transmittance and translucency are the signature of STADIP ARTE M. These specific characteristics create a new material aesthetic and with it new application for furniture and architectural glass.

Newly developed are the 3D-Effects which in combination with coloured interlayers allow additional accentuations. Differing light transmissions of approx. 60 or 30 % etermine aesthetic and function.

Efficient Solar control when used as glass louvres or in insulated units can prove to be an added architectural performance.

Samples can b eordered.

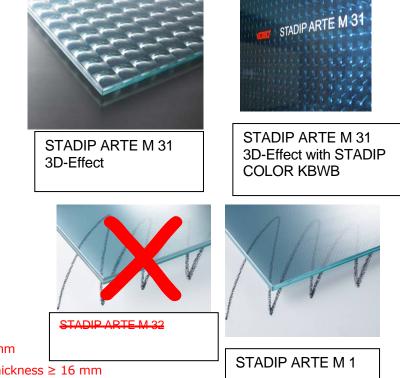
Maximum Production sizes

1400 x 3600 mm in thickness 8 / 10 / 12 mm 1400 x 5200 mm or 1200 x 5800 mm at thickness ≥ 16 mm

Maximum width of STADIP ARTE M 1 1800 mm

## STADIP ARTE C 11 Alabaster black opaque

### Extract – STADIP ARTE M Collection



### STADIP ARTE H – non individual design

Holograms characterise STADIP ARTE H. Subtle Spectral colours occur through differing light incidence and vary in colour and intensity according to the viewing angle.

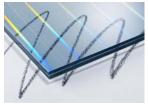
Glass is experienced in a new and exciting way.

Samples can be ordered.

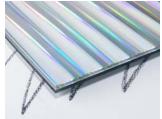
Maximum production sizes

1400 x 3600 mm in thickness 8 / 10 / 12 mm 1400 x 5200 mm or 1200 x 5800 mm in thickness ≥ 16 mm





**STADIP ARTE H 4** 



## STADIP ARTE H 5

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## APPLICATIONS



Signage Spandrel/Parapet Facade systems Handrails Roofs Glass louvres Furniture Entrances Partitions External cladding Internal cladding





















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#### TECHNOLOGY

STADIP ARTE S, C, M and H are based on different colour application processes depending on the specification of design and are generally manufactured into laminated safety glass using PvB interlayers.

#### Interlayers

STADIP ARTE C0,76 mm PvB clear or white opaqueSTADIP ARTE S, M, H1,52 mm PvB clear or white opaqueCombinations with coloured interlayers [>] (Link STADIP COLOR)

#### **Colours and Design specifications**

Ideally you should use digitally generated data which can be transmitted to us using Corel Draw 9 or 10, Adobe Illustrator or Photoshop 5.5. The design colours are thereby already defined by you.

The colours in specification of geometric shapes (e.g. Logos) can be taken from colour systems such as RAL, Pantone and NCS.

Prior to final production, a sample which shows a full-size (1:1) extract of the image, is obligatory. The desired resolution must be defined when ordering the sample. Sample size is approx.  $50 \times 50$  cm.

#### Effects

Fantasy knows no boundaries – with differing effects the glass can be seen in endless variations. Holograms in their spectral colours, Alabaster in its fragile translucency, Metallic-effects with 3D-appearance or the structure of Rice paper etc. Give glass an unknown life.

The ability to vary colour intensity and employ different coloured glass substrates (e.g. etched or mirrored glass) allows completely individual effects to be achieved.

Even photos with differing appearances – from an opaque look on the outside and from inside sepia to grey transparence – can be achieved with STADIP ARTE.

### (a) Dimensions

STADIP ARTE S	max. 2000 x 4000 mm	
STADIP ARTE C	max. 1500 x 3000 mm	
STADIP ARTE M	1400 x 3600 mm in thickness 8 / 10 / 12 mm	
	1400 x 5200 mm or 1200 x 5800 mm in thickness $\geq$ 16 mm	
	Maximum width of STADIP ARTE M 1 1800 mm	
STADIP ARTE H 1400 x 3600 mm in thickness 8 / 10 / 12 mm		
	1400 x 5200 mm or 1200 x 5800 mm in thickness $\geq$ 16 mm	

#### (b) Application tecnical notes

Safety glass characteristics to EN 12543-2 and Ö-NORM B 3710:

- When used for structural glazing STADIP ARTE must have mechanical restraints.
- A complete self-weight support is to be achieved using prescribed setting blocks.
- Injury protection and splinter-free

At mechanical overload by impact the broken pieces of glass remain attached to the PvB interlayer and the sheet typically remains in one piece. Similar to the windscreen of a car, the risk of injury is minimised.

Overhead glazing

The City of Vienna directive MA 64-39/2004 sees STADIP as suitable for overhead glazing.

Guarding

Free-standing glass edges are not permissible.

In accordance with the City of Vienna directive MA 64-39/2004 STADIP ARTE can - under the condition that it has total perimeter framing – be used as glass for guarding.

Structural stability

An increased structural stability is offered by STADIP ARTE of two sheets of PLANIDUR (heat Strengthened glass).

- Thrown Ball resistance
  STADIP ARTE with a glass thickness of 2 x 4 mm and PvB interlayer fulfils the requirements of DIN 18032 Part 3.
- Tolerances [>] (Link Handbook Tolerancen Chap. STADIP ARTE)

(c) Finishing

1. Edge working

Rectangular sheets of STADIP ARTE have each sheet finished with Polished edges as standard.

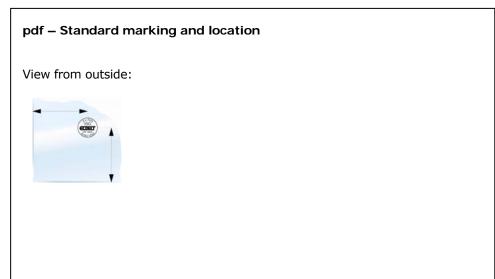
2. Drilled holes and cut-outs

With the exception of STADIP ARTE S, drilled holes, edge and corner cut-outs are possible.

Production restrictions of hole location must be considered.

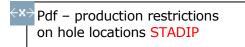
(d) Marking

Standard marking for STADIP ARTE as laminated safety glass of 2 x HS.



#### Polished edge (KPO)

Term for a flat ground edge which has been polished to a fine, shiny surface. The structure of the grind is allowable but must not be matt.





Standard mark location:

Viewed from outside approx.  $45 \times 45$  mm from the left bottom corner to centre line.

(e) Certification

Harmonisation certification

STADIP Laminated safety glass fulfils the German Building Regulation A Part 1

Nr. 11.8

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	Pdf – Harmonisation certification

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## GLASS TYPES

STADIP COLOR	coloured Laminated safety glass
LITE-WALL MONO/ISO	point-fixed Glass
DIAMANT	Low-Iron glass
COOL-LITE ST 150	Coated Solar control glass (hard coating)
MIRASTAR	Mirrored glass
PARSOL	Tinted Float glass in colours grey, green,
	bronze, blue
SATINOVO <sup>1)</sup>	etched glass
VISION-LITE PLUS <sup>1)</sup>	anti-reflective Gläser
ANTELIO <sup>1)</sup>	Coated Solar control glass (hard coating)
COOL-LITE <sup>1)</sup> , PLANISTAR <sup>1)</sup>	combined Solar and thermal control coatings
PLANITHERM <sup>1)</sup>	low-e Thermal protection (soft coating)

<sup>1)</sup> Coating not towards the interlayer

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### **GLASS TYPES**

STADIP COLOR	Product start page Eckelt HP
LITE-WALL MONO/ISO	Product start page Eckelt HP
DIAMANT	http://www.saint-gobain-glass.com/de/b01.asp?product_id=342
COOL-LITE ST 150	http://www.saint-gobain-glass.com/de/b01.asp?product_id=275
MIRASTAR	no Link
PARSOL	http://www.saint-gobain-glass.com/de/b01.asp?product_id=279Farben
SATINOVO <sup>1)</sup>	http://www.saint-gobain-glass.com/de/b01.asp?product_id=306
VISION-LITE PLUS 1)	http://www.saint-gobain-glass.com/de/b01.asp?product_id=349
ANTELIO <sup>1)</sup>	http://www.saint-gobain-glass.com/de/b01.asp?product_id=1208
COOL-LITE <sup>1)</sup>	no Link
PLANITHERM <sup>1)</sup>	http://www.saint-gobain-glass.com/de/b01.asp?product_id=282

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### DOWNLOADS

Brochure STADIP ARTE Directive MA 64-39/2004 Glass in Buildings Thrown Ball safety STADIP Edge working Handbook Tolerances Production restrictions on hole locations STADIP Standard marking and location STADIP ARTE Harmonisation certification